

## Secondary transfer roller

**CAUTION:** Do not touch the spongy roller surface unless you are replacing the roller. Skin oils on the roller can cause image quality problems.

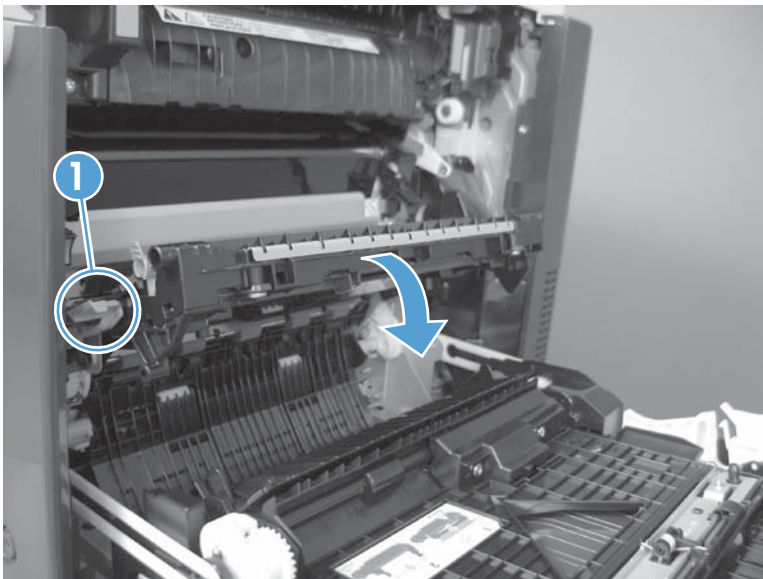
1. Open the right door assembly.

**Figure 2-30** Remove the transfer roller (1 of 3)



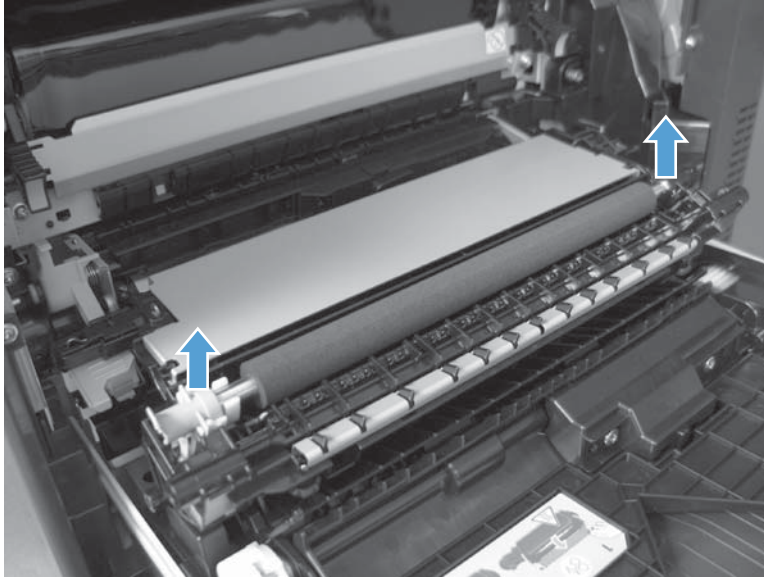
2. Use the blue lever (callout 1) to lower the secondary transfer assembly.

**Figure 2-31** Remove the transfer roller (2 of 3)



3. Grasp the roller shaft collars, and lift the transfer roller off of the product.

**Figure 2-32** Remove the transfer roller (3 of 3)



## Reinstall the transfer roller

When you reinstall the transfer roller, make sure that the pins on the shaft collars (callout 1) align with the holes in the mounting assembly.

**Figure 2-33** Reinstall the transfer roller

